

**Perlemax** – patented - award winning  
- technologies to improve productivity  
and save energy.

Will Zimmerman and his collaborators  
invented the fluidic oscillator  
generated microbubbles in 2005.

Produced with 2-3 orders magnitude -  
**less** - energy density and capital cost,  
microbubbles add efficiencies to gas,  
mass, momentum, and heat  
transport.

Will and coworkers also invented  
plasma microreactors with very low  
power consumption in 2007.

Together, 90 + utilisations have been  
identified across a host of industries.

The Perlemax pipeline driven by Will  
and his team continues to invent new  
technology / techniques such as  
“microflotation separation” that  
achieves greater algal dewatering  
(>98%) than conventional dissolved  
air flotation or DAF using only a  
fraction (~1%) of the capital and  
energy cost.

Perlemax is dedicated to taking  
these truly unique technological  
developments to create / improve  
energy efficiencies and processes in  
across an array of applications.

Contact us for the latest updates

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The logo graphic consists of a blue vertical bar on the right side of the slide. To the left of this bar is a grid of small white dots. The word "PERLEMAX" is written vertically in large, white, sans-serif capital letters, with each letter aligned with a column of dots.

PERLEMAX





## Microbubble fluidic oscillator

Fluidic oscillator is one approach that promises minimal power losses and low power consumption with desirable bubble size properties and nearly uniform spacing to oppose coalescence.

Advantages:

- 18% less electricity;
- 3-4 fold better aeration rates;
- very low shear mixing.

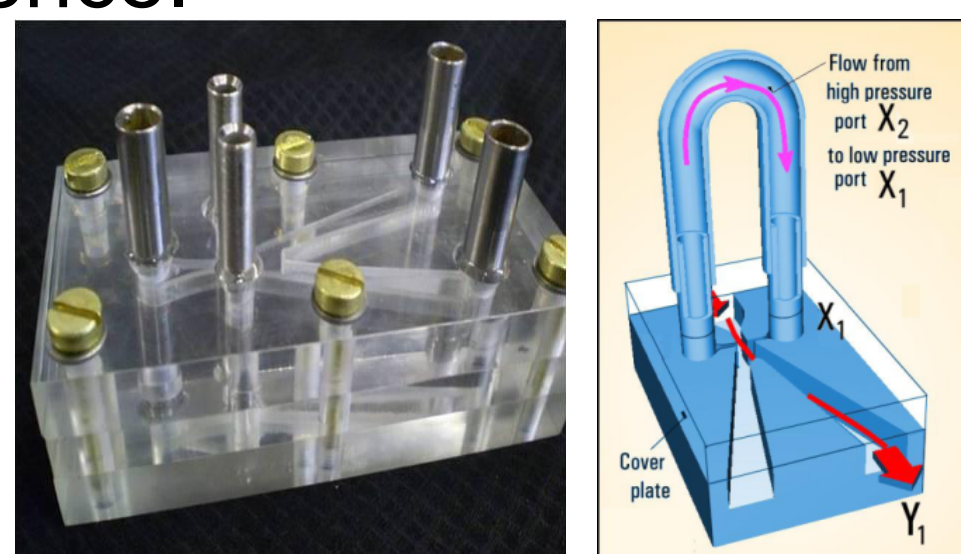
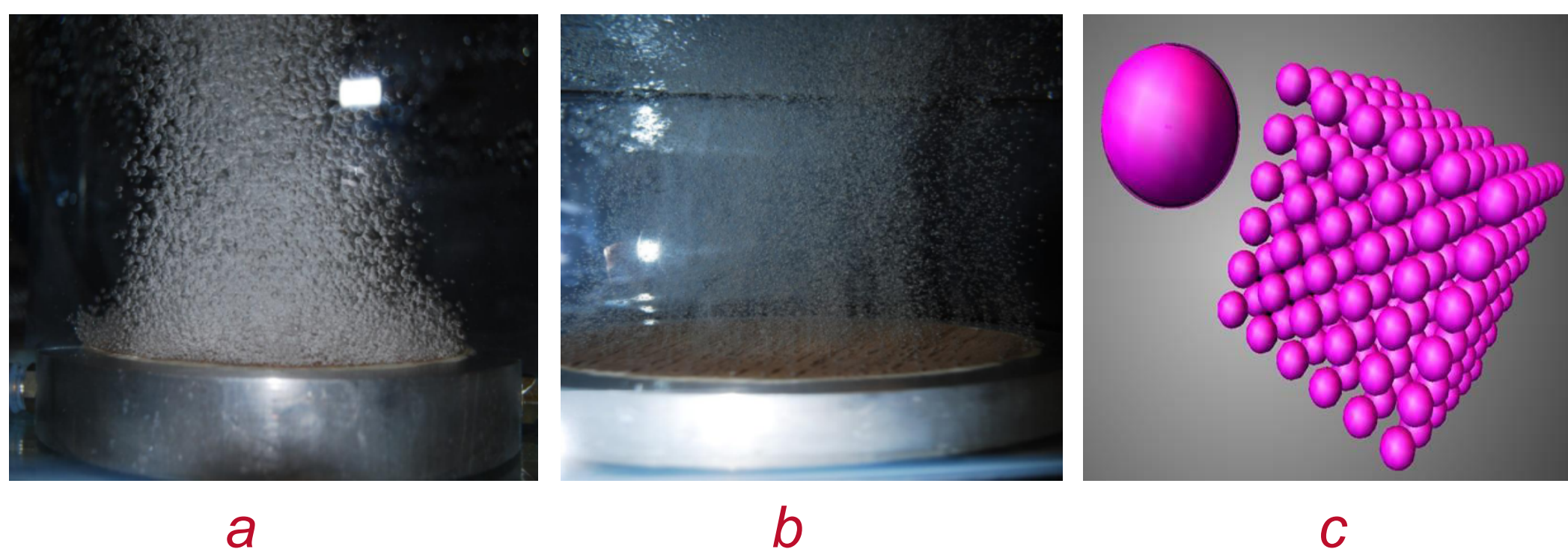


Fig. 1: Fluidic oscillator



a

b

c

Fig. 2: Microbubbles with membrane only (a) and with membrane and oscillator (b). Comparative size of bubbles (c).

Microbubbles' gas, mass, momentum, and heat transport at the interface of microbubbles is influenced by the interfacial surface area: smaller bubbles lead to greater transfer.

## Ozone

Our low power ozone plasma microreactor can be inserted into the microporous diffusers to arrange for ozone dosing on demand for sterilization or other uses.

- Low power - a ten-fold reduction over conventional ozone generators.
- High conversion. The selectivity is double that of conventional reactors.
- Strong irradiation in UV.
- "killing zone" of ~300 nm.
- Operation at atmospheric pressure, at room temperature, and at low voltage.



Fig. 5: Setups for low power ozone plasma microreactor

## Applications of Energy Efficient Microbubbles: Perlemax

Winner of the 2010 Royal Society  
Brian Mercer Innovation Award

## Microflotation

Microflotation applies the traditional physical chemistry of dissolved air flotation – dosing with flocculants and coagulants to form microbubble flocs of algae for harvesting and dewatering. This is the single most important problem precluding economic algal biofuel production. We have achieved 99% separation performance with 2-3 orders of magnitude lower energy cost.

Algae recovery efficiency as a function of pH increased as coagulant concentration increased (Fig. 4).

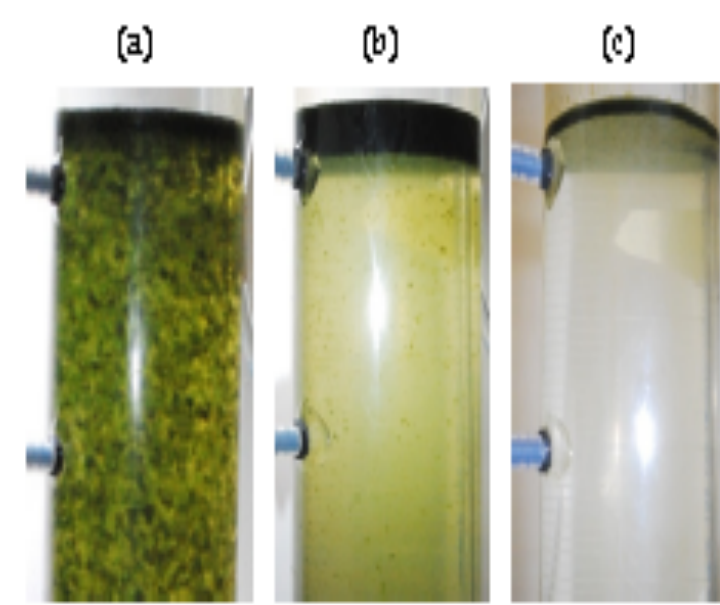


Fig. 3: Microflotation stages of clarification: (a) Flocculated algae; (b) blanket formation; (c) completed separation.

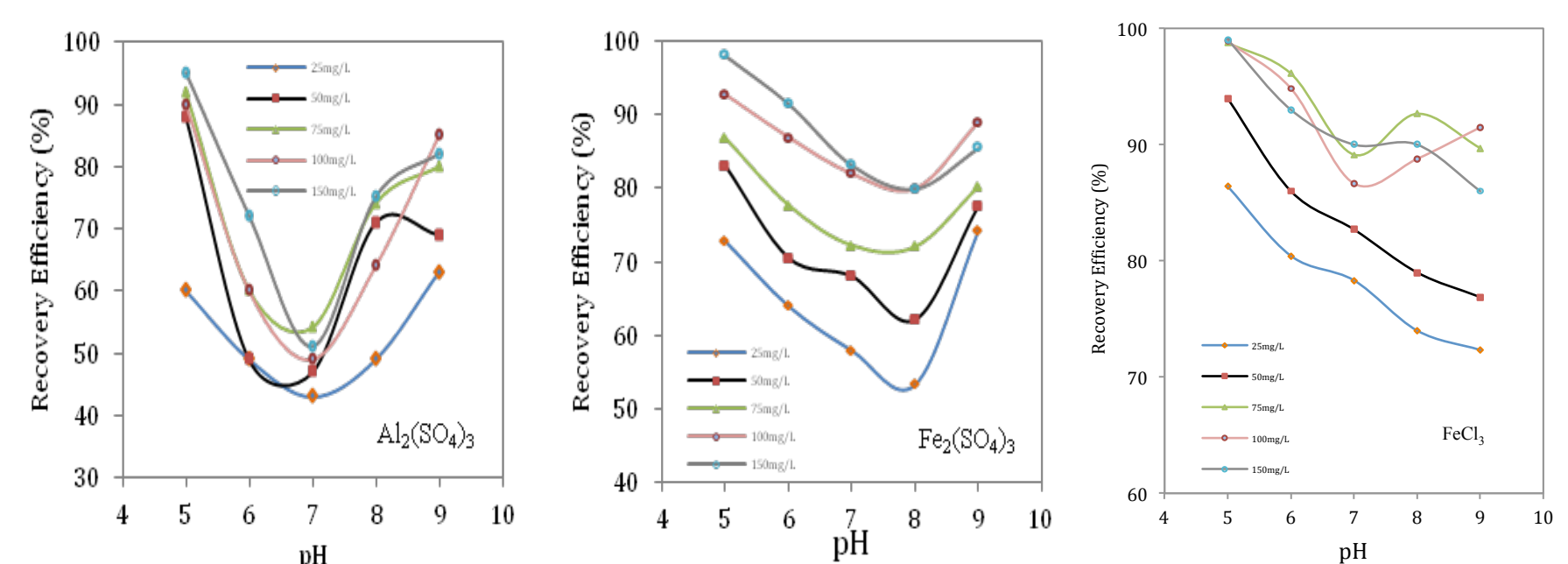


Fig. 4: Plots of algae recovery efficiency as a function of pH at different coagulant concentrations.

## Algal growth in an air lift loop bioreactor

- Microbubbles dissolve  $\text{CO}_2$  faster and therefore increase algal growth.
- Microbubbles extract the inhibitor  $\text{O}_2$  produced by the algae from the liquid.
- Algal culture had supra-exponential growth (Fig 7.).
- Bioenergy could become a more attractive option in the recycling of the high concentration of  $\text{CO}_2$  emissions.

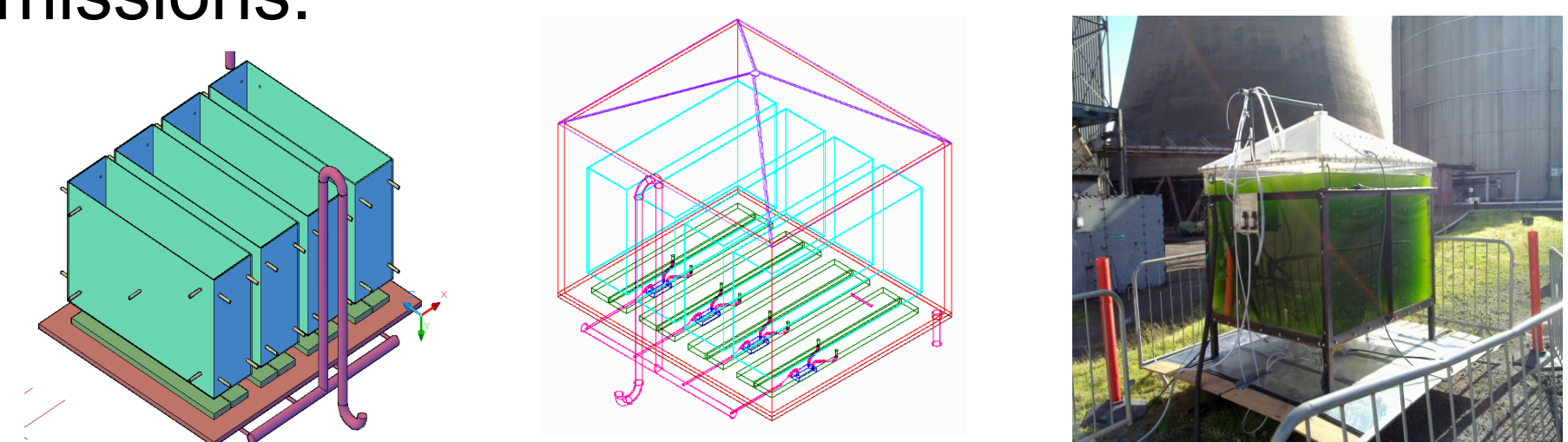


Fig. 6: Air lift loop bioreactor

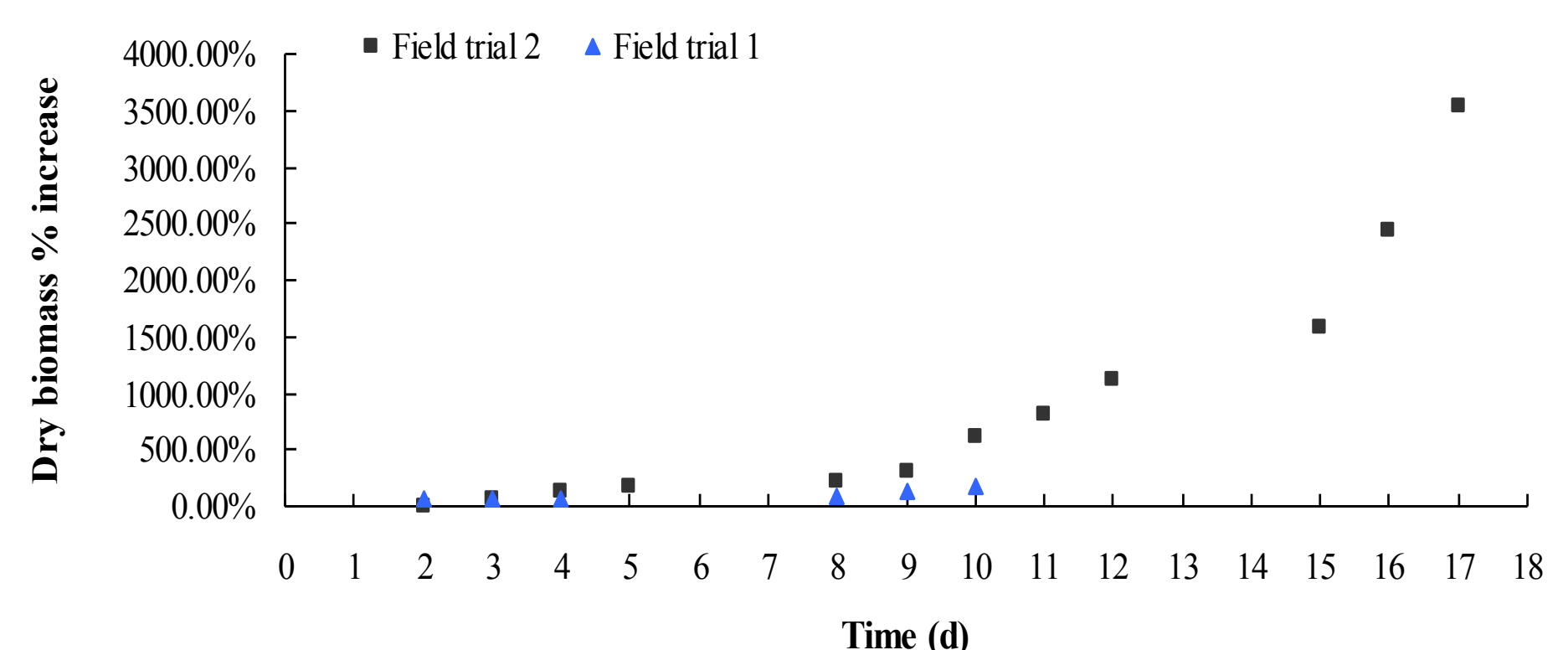


Fig. 7: Algal biomass / bioenergy production