

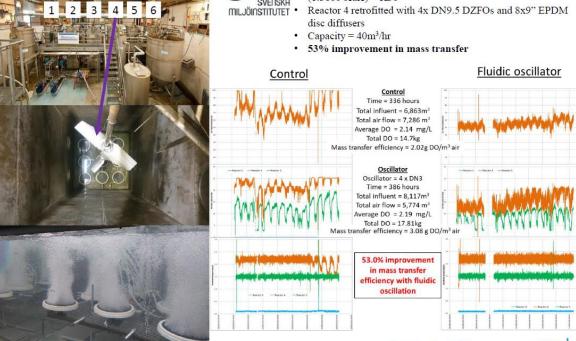
Desai-Zimmerman Fluidic Oscillator (DZFO)

- · Low oscillation onset good turn down
- · Frequency virtually independent of flow rate
- · Low frequency dispersion
- Lower friction losses than TZFO
- Asymmetric loading possible

Hammarby Sjöstadsverk, Stockholm, Sweden



- Fully operational pilot plant
- Inlet from taken from Stockholm Water's Henriksdal WwTW (1:3600 scale) - 1L/s
- Reactor 4 retrofitted with 4x DN9.5 DZFOs and 8x9" EPDM



Bristol, UK

Installation Details

- Fully operational plant
- FTFT 250 L/s
- DZFO installed between two basins to feed all 4 ASPs
- Normal operation ongoing

Oscillator Details

- DN250
- Materials of construction acetal, stainless, EPDM (265kg)
- Capacity = $2,400 \text{m}^3/\text{hr}$ (suction air flow)

Mass Transfer - αk_La

- Mixed liquors
- 2,400m³/hr (suction air flow)
- 90% increase in αk_ta (Control=2.36h⁻¹, Oscillator 4.48h⁻¹)
- 7.6% (50mBar) increase in P (P_{Control}=660mBar, P_{Oscillator}=710mBar)

Mass Transfer - Normal Operation

- Set points
- DO = 1.1 mg/L (zone 2), 0.9 mg/L (zone 3)
- Pressure = 660mBar
- Pre-installation (127 days)
 - Daily inlet flow = 69.1L/s
 - Average blower power = 51.5kW/h
- Post-installation (124 days)
 - Daily inlet flow = 72.8 L/s
 - Average blower power = 42.1kW/h
- · 5.5% increase in inlet flow
- 18.2% blower power reduction

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